

HYDROSTAR COMMERCIAL MK2 (MK1 - Pre 03/2004)

Part Number	Product Description	Diagram Number
63404206	Motor 4.0kW - 3 phase MEPS (400, 500 MK2)	1&21
63404216	Motor 5.5kW - 3 phase MEPS (600, 700 MK2)	1&21
634070	Pump body o ring	3
6340162	Mechanical seal (316 S/S)	4
634055	Impeller (Hydrostar 400)	5
634056	Impeller (Hydrostar 500)	5
634057	Impeller (Hydrostar 600)	5
634058	Impeller (Hydrostar 700)	5
6340550	Impeller (Hydrostar 400 MK2) to suit keyshaft	5
6340560	Impeller (Hydrostar 500 MK2) to suit keyshaft	5
6340570	Impeller (Hydrostar 600 MK2) to suit keyshaft	5
6340580	Impeller (Hydrostar 700 MK2) to suit keyshaft	5
6340803	80mm half union (black) and o ring	7
6302550	80mm half union o ring	7
634063	H/L pot basket	8
634075	H/L pot lid o ring	9
634061	Diffuser (pre 10/02)	n/s
6340651	H/L pot quarter turn lid and lock ring	10
63401830	M8 x 20 Bolt * (10 per pump)	
6302180	M8 Washer * (10 per pump)	
6340512	Pump body assembly - includes 634087 (for models w/o diffuser)	18
	Consisting of:-	
	Hydrostar Pump Body 3" port	
	Suction nozzle (for use w/o diffuser)	6
	Diffuser Nozzle O'ring	n/s
	Drain Plug 1/4" BSP (2 required)	
	O ring BS 112 (2 required)	
6340681	Bracket assembly	2
	Consisting of:-	
	Hydrostar bracket	
	Diffuser ring	
6340511	Pump face H/L pot body - includes 634064 (for models with diffuser)	18
6340411	Nut M10 overmoulded (for MK2 motors)	19
6340412	O ring (for MK2 motors)	19
63400854	Diffuser screw (set of 4)	n/s
634064	Suction nozzle (for use with diffuser)	6
6340030	6340030 (M6 washer) 2 required	
6340040	6340040 (M6 x 20 bolt) 2 required	
634072	Pump foot (all models)	16
634073	Pump foot insert (Hydrostar 400, 500 and 600)	17
6340741	Pump foot insert (Hydrostar 700)	17
63402302	Drain plug	11
S0808921	Drain plug washer	12
634059	Motor rotation indicator	n/s
644772	Fibre washer (Hydrostar MK1)	n/s
634041	Impeller retaining screw (Hydrostar MK1)	n/s
6340113	Suction nozzle o ring	20
631782	Motor slinger	21
634086	Toolbar (suits all pumps)	n/s
6340113	Suction nozzle o ring	20
631782	Motor slinger	21
634086	Toolbar (suits all pumps)	n/s

